Figure1a.

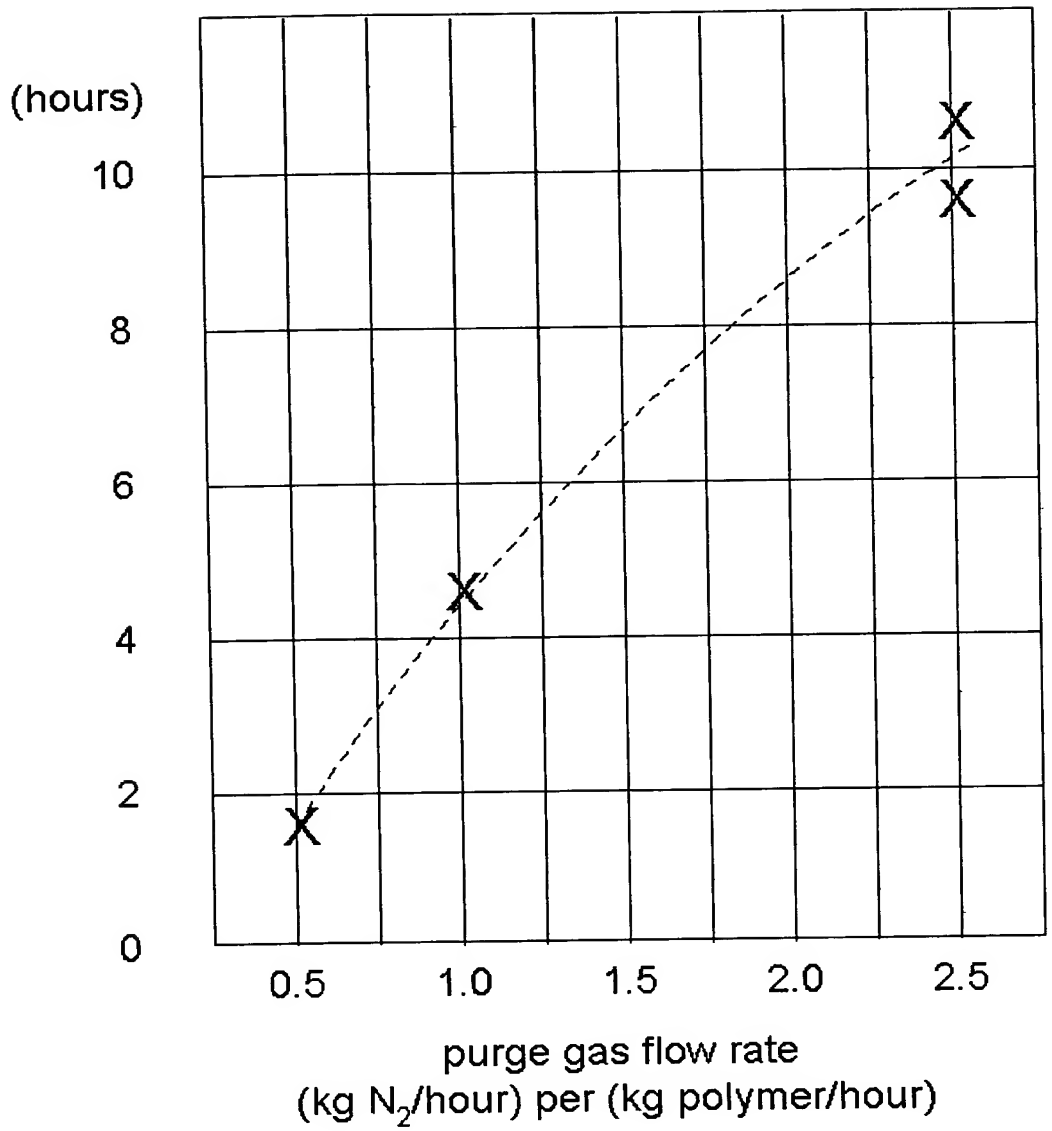
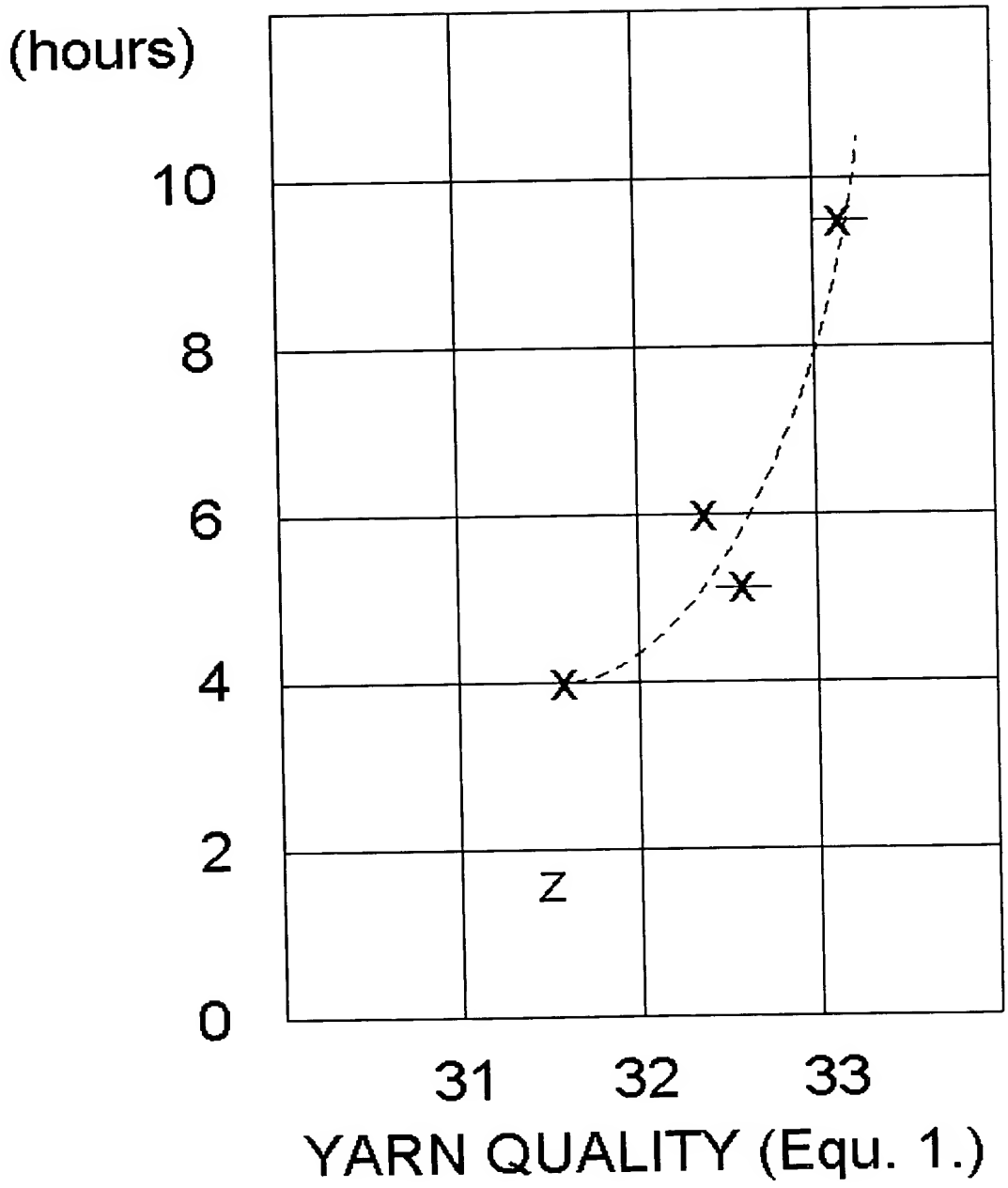
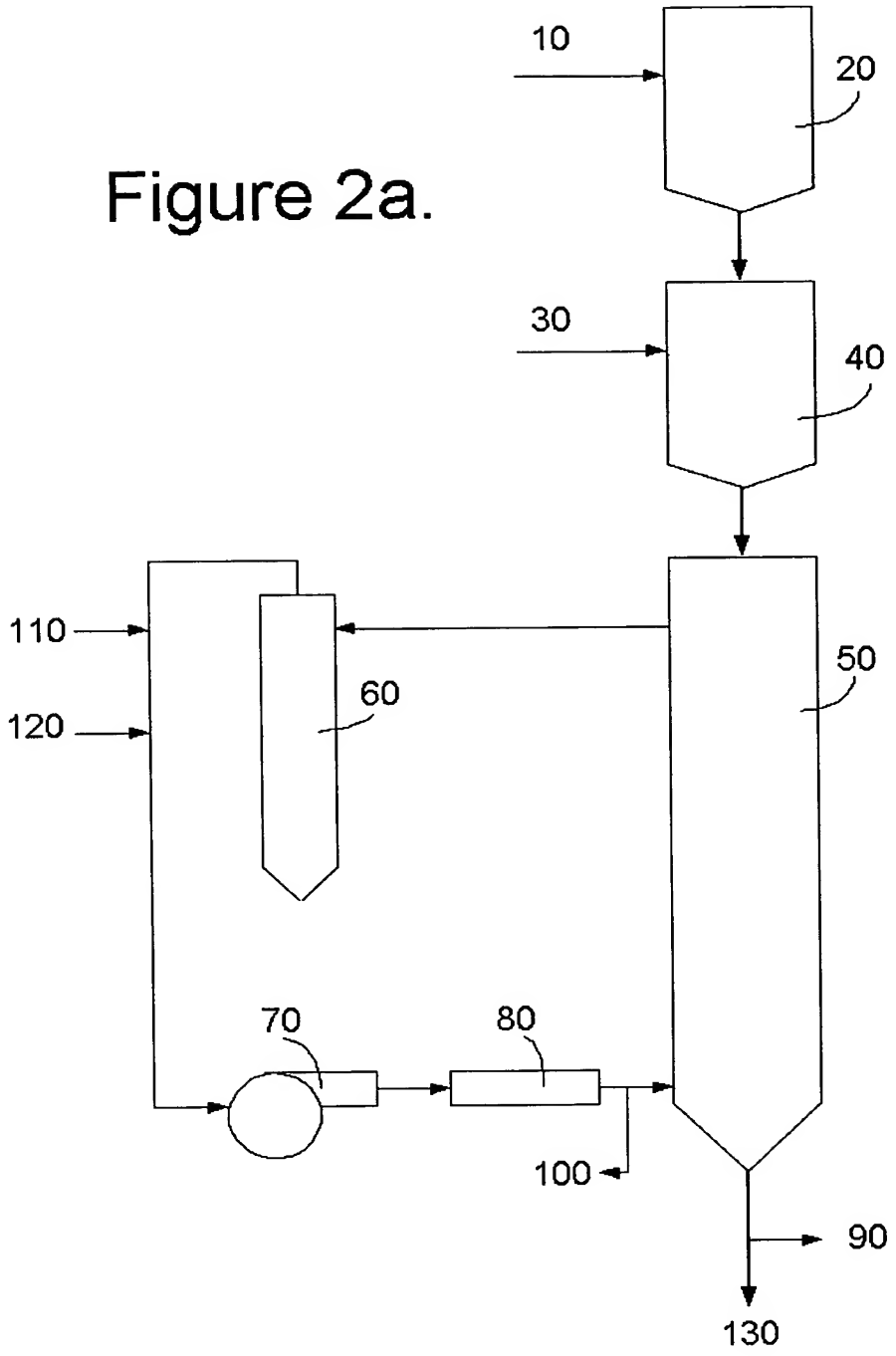

(hours)
10
8
6
4
2
0
0.5
1.0
1.5
2.0
2.5
purge gas flow rate
(kg N_2/hour) per (kg polymer/hour)

Figure 1b.



Z= prior art

Figure 2a.



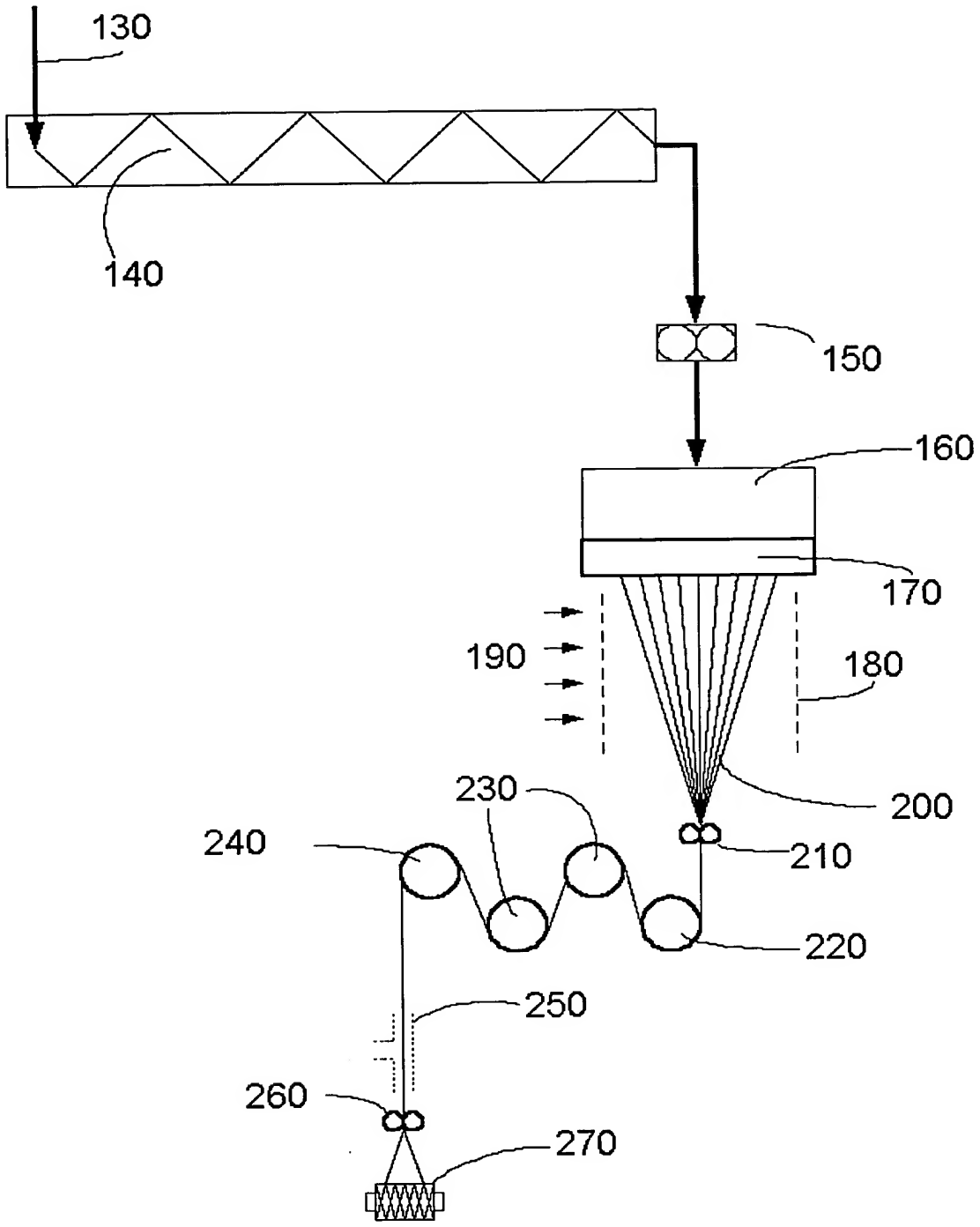


Figure 2b.

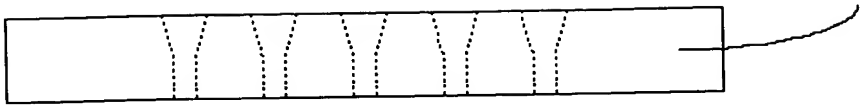


Figure 3a.

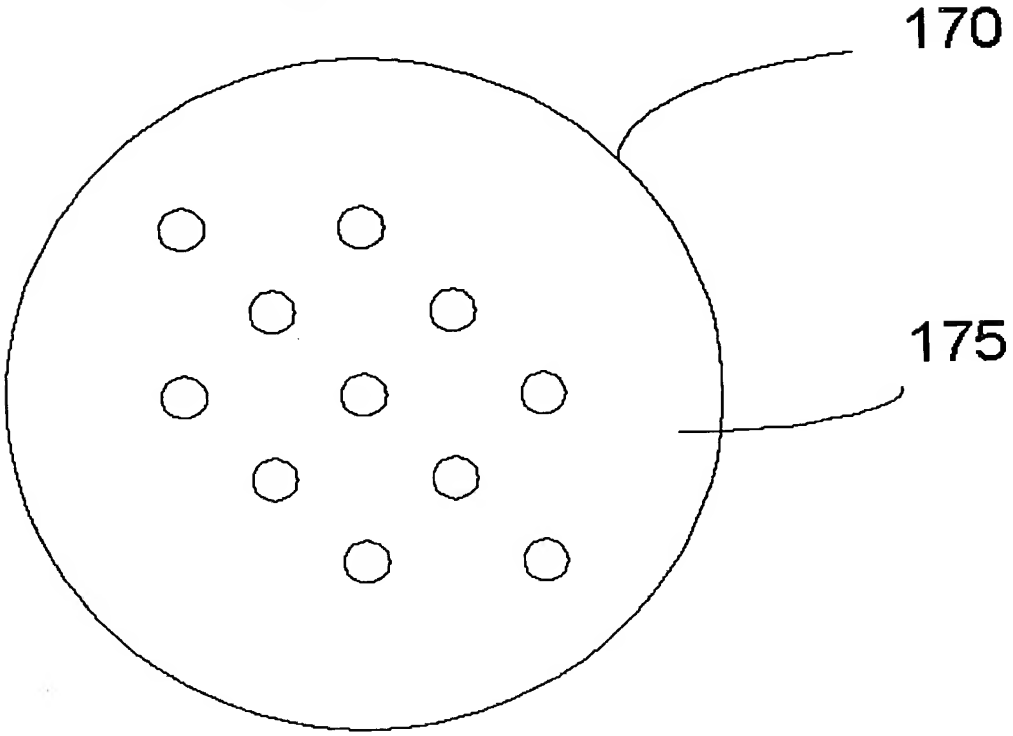


Figure 3b.